

**MARKETING SPECIFICATIONS**

Confidential Information: This document contains confidential information of Dole Packaged Foods Company and is subject to terms and conditions of the confidentiality and/or manufacturing or co-packing agreement between Dole Company and Packer.

PRODUCT NAME	2 x 10 KG Green Banana Powder with peel Standard Grade	ITEM CODE	R0015
ISSUE NUMBER	2	ISSUE DATE	April 30, 2026
DATE REVIEWED	April 30, 2026		

GENERAL INFORMATION

INTENDED CUSTOMER	Universal
PRODUCT DESCRIPTION	Product made from 100% fresh unripe bananas, washed, sliced, dried, pulverized & sieved, then packed in Aluminum bags and in fiber cartons. Intended use is as an ingredient for further processing.
COUNTRY OF ORIGIN	Philippines
INGREDIENTS	100% unripe banana

PHYSICAL CHARACTERISTICS

APPEARANCE	Free- flowing powder
COLOR	Beige to light brown
ODOR	Characteristic of unripe banana
TASTE	Characteristic of unripe banana

PHYSICO-CHEMICAL CHARACTERISTICS

MOISTURE CONTENT	Not more than 10%
*PARTICLE SIZE	Not less than 95% (pass thru mesh 80)

HEAVY METALS

*LEAD	Not more than 2 ppm
*ARSENIC	Not more than 2 ppm
*CADMIUM	Not more than 1 ppm
*MERCURY	Not more than 0.05 ppm

MICROBIOLOGICAL CHARACTERISTICS

Total Plate Count	Not more than 1,000,000 cfu/g
Yeast and Mold	Not more than 10,000 cfu/g
<i>E. coli</i>	Not more than 10 cfu/g
Salmonella	Shall be absent/25g

***Note:** These parameters are not tested for every batch and therefore do not appear on the Certificate of Analysis (COA). The ranges have been established based on sufficient historical data, and Dole will continue to collect and monitor this information to ensure consistent quality.

Revision Number: 00
Implementation Date: 31 October 2024

Marketing Specifications
Reference Number: DFL-SP-PDID-002.F1



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PACKAGING

NET WEIGHT	Minimum: 20 kilograms per case (10 kilograms per bag)
CODING	Inkjet on bags; on printed carton label
PRIMARY CONTAINER	Thermo-sealed Aluminum-based bag
SECONDARY CONTAINER	Corrugated carton

STORAGE AND SHIPMENT

STORAGE INSTRUCTIONS	Store in suitable conditions at temperatures between 15°C to 30°C, in dry places and in its original packaging. Avoid from freezing and exposure from sunlight.
SHIPPING	Ship in a dry container with proper handling & shipping conditions.
SHELF LIFE	24 months at storage conditions below 30°C