

	EVERA BY CITROSUCO PRODUCT SPECIFICATION	Revision: 0 October 20, 2025
	d-LIMONENE	Materials: EVCTBBDLOBS / EVCTBBDLOAK / EVCTBBDLOBV

1. PRODUCT DESCRIPTION

The product is Food Grade and FTNF-From the Named Fruit, made from sound and ripe oranges from *Citrus sinensis* varieties. It is free from additives, genetically modified organisms, and allergens, being produced and kept under the GMP-Good Manufacturing Practices.

2. PRODUCT SPECIFICATION

<i>Analysis</i>	<i>Method Reference</i>	<i>Minimum</i>	<i>Maximum</i>
Aldehyde (%)	<i>USP Titration</i>	0.0	1.0
Refractive Index (20°C)	USP-831	1.468	1.472
Specific Gravity (25/25°C)	USP-841	0.839	0.845
D-Limonene (%)	<i>Evera by Citrosuco, FC-FID</i>	95.00	98.99
Appearance	<i>Evera by Citrosuco</i>	Clear liquid	
Color (visual)	<i>Evera by Citrosuco</i>	Colorless	

USP-United States Pharmacopeia

Our products and analytical methods are oriented by International Quality Control Standards for citrus products.

3. PACKAGING

For drums: Steel drum with fixed cover and 02 tamper evident seals.

Drums with 200 Liters, Net weight: 173 ± 1,5Kg per drum.

Drums with 50 Liters, Net weight: 43 ± 0,5Kg per drum.

4. LABELLING

For Drums: Evera by Citrosuco label and hazard labels.

Labels according to applicable legislations.

5. STORAGE

The drums must be stored at room temperature and protected from direct sunlight and excessive heat.

6. SHELF-LIFE

24 months. Provided the storage conditions have been respected.

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