

	EVERA BY CITROSUCO PRODUCT SPECIFICATION	Revision: 0 October 20, 2025 Materials: EVEOBCCOBV / EVEOBCCOAK (Complements L5014)
	ORANGE ESSENTIAL OIL	

1. PRODUCT DESCRIPTION

The product is orange essential oil extracted from the rind of the healthy fresh and ripe fruit and preserved exclusively by physical means.

The product is Food Grade and FTNF-From the Named Fruit, made from sound and ripe oranges from *Citrus sinensis* varieties. It is free from additives, genetically modified organisms, and allergens, being produced and kept under the HACCP/PRP best principles.

2. PRODUCT SPECIFICATION

<i>Analysis</i>	<i>Method Reference</i>	<i>Minimum</i>	<i>Maximum</i>
Aldehyde, %	USP Titration	0.95	1.05
Refractive Index (20°C)	USP-831	1,470	1,480
Specific Gravity (25/25°C)	USP-841	0.840	0.850
Limonene, Area %	Evera by Citrosuco, GC-FID	94.0	96.0
Appearance	Evera by Citrosuco	Clear liquid, low viscosity and not turbidity.	
Odor description	Evera by Citrosuco	Orange fresh and fruity notes, characteristic of orange oil, easily recognized as orange aroma.	
Color visual	Evera by Citrosuco	Yellow-Reddish	Strong Reddish

USP-United States Pharmacopeia

Our products and the analytical methods are oriented by International Quality Control Standards for citrus products.

3. PACKAGING

For drums: Steel drum with fixed cover and 02 tamper evident seals.

Drums with 200 Liters, Net weight: $173 \pm 1,5\text{Kg}$ per drum.

Drums with 50 Liters, Net weight: $43 \pm 0,5\text{Kg}$ per drum.

4. LABELLING

For Drums: Evera by Citrosuco label and hazard labels.

Labels according to the applicable legislations.

5. STORAGE

For drums: The drums must be stored at room temperature and protected from direct sunlight and excessive heat.

6. SHELF-LIFE

24 months. Provided the storage conditions have been respected.

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