

	<b>EVERA BY CITROSUCO</b> <b>PRODUCT SPECIFICATION</b>	Revision: 0 October 15, 2025
	<b>CITRUS TERPENE</b>	Materials: EVCTBBSTOAK / EVCTBBSTOBV

### 1. PRODUCT DESCRIPTION

The product citrus terpene oil recovered by distillation under vacuum from press liquor, Waste evaporator streams, orange peel oil emulsions and preserved exclusively by physical means.

The product is Technical Grade and FTNF-From the Named Fruit, made from sound and ripe oranges (*Citrus sinensis* varieties). It is free from additives, genetically modified organisms, and allergens, being produced and kept under the HACCP/PRP best principles.

### 2. PRODUCT SPECIFICATION

<i>Analysis</i>	<i>Method Reference</i>	<i>Minimum</i>	<i>Maximum</i>
Aldehyde, %	<i>USP Titration</i>	0.20	1.20
Refractive Index (20°C)	USP-831	1,470	1,475
Specific Weight (25/25°C)	USP-841	0.839	0.850
Limonene, Area %	<i>Evera by Citrosuco, GC-FID</i>	92.0	96.0
Appearance	<i>Evera by Citrosuco</i>	Clear liquid	
Odor description	<i>Evera by Citrosuco</i>	Strong citrus odor	
Color visual	<i>Evera by Citrosuco</i>	Colorless to pale yellow	

*USP-United States Pharmacopeia*

*Our products and the analytical methods are oriented by International Quality Control Standards for citrus products.*

### 3. PACKAGING

For drums: Steel drum with fixed cover and 02 tamper evident seals.

Drums with 200 Liters, Net weight: 173 ± 1,5Kg per drum.

Drums with 50 Liters, Net weight: 43 ± 0,5Kg per drum.

### 4. LABELLING

For Drums: Evera by Citrosuco label and hazard labels.

Labels according to the applicable legislations.

### 5. STORAGE

The drums must be stored at room temperature and protected from direct sunlight and excessive heat.

### 6. SHELF-LIFE

24 months. Provided the storage conditions have been respected.

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