



MARKETING SPECIFICATIONS

Confidential Information: This document contains confidential information of Dole Packaged Foods Company and is subject to terms and conditions of the confidentiality and/or manufacturing or co-packing agreement between Dole Company and Packer.

PRODUCT NAME	2 x 10 KG GREEN BANANA POWDER (WITH PEEL)	ITEM CODE	R0006
ISSUE NUMBER	2	ISSUE DATE	Aug 1, 2024
SUPERSEDES ISSUE	Issue Number 1	SUPERSEDES DATE	Aug 1, 2024

GENERAL INFORMATION	
Product Description	Product made from 100% fresh unripe bananas, washed, sliced, dried, pulverized & sieved, then packed in Aluminum bags and in fiber cartons. Intended use is as an ingredient for further processing.
Country of Origin	Philippines
List of Ingredients	100% unripe banana
Allergen Information	No allergens
Kosher Certification	Available
Halal Certification	Available
Market	Universal
PHYSICAL PARAMETERS	
Appearance	Free- flowing powder
Color	Beige to light brown
Odor	Characteristic of unripe banana
Taste	Characteristic of unripe banana
PHYSICO-CHEMICAL PARAMETERS	
Moisture Content	Not more than 8%
*Particle Size	Fine (mesh 80)
*Total Dietary Fiber	Not less than 5%
*Total Starch	Not less than 65%
*Resistant Starch	Not less than 35%

*Note: These parameters are not tested for every batch and thus do not appear on the COA. However, the ranges are determined as a result of sufficient historical data, and Dole will continue to collect data to ensure consistent quality.

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HEAVY METALS	
*Lead	Not more than 2ppm
*Arsenic	Not more than 2ppm
*Cadmium	Not more than 1ppm
*Mercury	Not more than 0.05ppm
MICROBIOLOGICAL PARAMETERS	
Total Plate Count	Not more than 10,000 cfu/g
Yeast and Mold	Not more than 1,000 cfu/g
E. Coli	Not more than <10 cfu/g
Salmonella	Shall be absent/ 25g
PACKAGING	
NET WEIGHT	Minimum: 20 kilograms per case (10 kilograms per bag)
CODING	Inkjet on bags; on printed carton label
PRIMARY CONTAINER	Thermo-sealed Aluminum-based laminated bag
SECONDARY CONTAINER	Corrugated carton
CONFIGURATION	2 bags per case
STORAGE AND SHIPMENT	
STORAGE INSTRUCTIONS	Store in suitable conditions at temperatures between 10°C to 25°C, in dry places and in its original packaging. Avoid from freezing and avoid exposure from sunlight. Once bag is opened, it is recommended to transfer to a suitable container, seal airtight to prevent ingress of moisture.
SHIPPING	Ship in a dry container with proper handling & shipping conditions
SHELF LIFE	24 months at storage conditions of 10°C to 25°C 18 months at storage conditions of 26°C to 30°C

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