



# MARKETING SPECIFICATIONS

**Confidential Information:** This document contains confidential information of Dole Packaged Foods Company and is subject to terms and conditions of the confidentiality and/or manufacturing or co-packing agreement between Dole Company and Packer.

|                  |                                        |                 |                   |
|------------------|----------------------------------------|-----------------|-------------------|
| PRODUCT NAME     | Aseptic Acidified Banana Puree in Drum | ITEM CODE       | 82216             |
| ISSUE NUMBER     | 6                                      | ISSUE DATE      | December 20, 2024 |
| SUPERSEDES ISSUE | 5                                      | SUPERSEDES DATE | November 22, 2024 |

## GENERAL INFORMATION

|                     |                                                                                                                                                                             |
|---------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Product Description | The product is produced from sound, mature, and ripe bananas that are mashed, acidified, pulped, and strained; pulp is sterilized and filled aseptically in an aseptic bag. |
| Ingredients List    | Ripe Banana, Citric Acid (Acidulant)                                                                                                                                        |
| Country of Origin   | Philippines                                                                                                                                                                 |
| Intended Customer   | Universal                                                                                                                                                                   |

## PRODUCT SPECIFICATIONS

|             |                   |
|-------------|-------------------|
| FILL VOLUME | 55 Galloons       |
| NET WEIGHT  | Minimum: 210 Kg   |
| BRIX        | Minimum: 20°B     |
| ACID        | Maximum: 0.70%    |
| pH          | Maximum: 4.6      |
| Viscosity   | Minimum: 3000 cPs |

## PHYSICAL CHARACTERISTICS

|            |                                                                                |
|------------|--------------------------------------------------------------------------------|
| Appearance | Creamy and with no foreign contaminants.                                       |
| Texture    | Typical soft, palatable texture, smooth homogenous puree                       |
| Flavor     | Typical sweet, pleasant, mature banana odor, free from any off-flavor and odor |
| Color      | Light beige to beige                                                           |

## MICROBIOLOGICAL CHARACTERISTICS

|                   |           |
|-------------------|-----------|
| Total Plate Count | <10 cfu/g |
| Yeast and Molds   | <10 cfu/g |
| Coliform          | Negative  |

## PACKAGING

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|                      |                                                                                                                                                                                                    |
|----------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| CODING               | Sticker tag on drum                                                                                                                                                                                |
| PRIMARY CONTAINER    | Aseptic Bag                                                                                                                                                                                        |
| SECONDARY CONTAINER  | Drum                                                                                                                                                                                               |
| STORAGE AND SHIPMENT |                                                                                                                                                                                                    |
| STORAGE INSTRUCTIONS | Ambient temperature at max. 32°C. Controlled ambient temperature at 15°C to 24°C.<br>Chilled at 0°C to 4°C.                                                                                        |
| SHIPPING             | Ship ambient in dry container.                                                                                                                                                                     |
| SHELF LIFE           | Fourteen (14) months at ambient temperature of max. 32°C.<br>Thirty (30) months at controlled ambient temperature of 15°C to 24°C.<br>Thirty-six (36) months at chilled temperature of 0°C to 4°C. |