	Product specification	Code	275.18
		Version	28-11-22
	Mango chunks I.Q.F	Approved	IRE
	20x20 mm	Page	1 / 2

1. Product

Product description:	I.Q.F. mango, deepfrozen free rolling chunks of size 20x20mm. Product is made from fresh and ripe fruits. The mango is peeled and destoned by hand and cut in chunks. The chunks are frozen in a flow freezing IQF tunnel. Static freezing in plastic boxes is not allowed.
Ingredients:	100% mango, variety: Kent, Edward
Country of origin:	Peru
Allergens*:	absent

*EC No 1169/2011

2. Packing

Packing: In 1 x 10 kg blue PE bag (min. 40 micron) in carton.

All the primary packing materials comply with Regulation EC No 1935/2004 on materials and articles intended to come into contact with food and Regulation EC No 10/2011 on plastic materials and articles intended to come into contact with food.

3. Chemical standards

pH	3, - 4,2
Acidity	0,3 – 0,7 (as citric acid)
Brix(°)	≥ 13

Products comply with Regulation EC No 396/2005 on maximum residue levels of pesticides and regulation EC No 1881/2006 on maximum levels for certain contaminants in foodstuffs.

4. Microbiological standards*

	Maximum (cfu/g)
Total plate count	< 1 x 10 ⁴
E. coli	< 1 x 10 ¹
Moulds and yeasts	< 1 x 10 ³
Coliforms	< 1 x 10 ²
Staphylococcus	< 1 x 10 ¹
Listeria monocytogenes	Absent in 25 g
Salmonella	Absent in 25 g

*Inhouse methods


5. Nutritional information

per 100 g, based on literature:

Energy	278	kJ /	66	kcal		
Fat	0,2	g			Protein	0,6 g
Saturates	0,0	g			Sodium	1,0 mg
Carbohydrate	14,3	g			Salt	0,0 g
Sugars	13,9	g			Fibre	1,6 g

6. Storage and transport

Storing temperature:	-18 °C or lower
Transport temperature:	-18 °C or lower
Shelf life:	24 months

	Product specification	Code	275.18
		Version	28-11-22
	Mango chunks I.Q.F	Approved	IRE
	20x20 mm	Page	2 / 2

7. GMO

Products do not contain any genetically modified organisms (GMOs) nor have been produced from and or using any GMOs.

8. Irradiation

Products have not been irradiated.

9. Quality standard

Colour: Orange - yellow, typical for mango fruit
Taste and smell: Characteristic, without any foreign taste or smell

Defects

- Frozen clusters of 3 pieces	% w/w	≤ 2
- Deformed or mushy	% w/w	≤ 5
- Blemishes	% w/w	≤ 5
- Damaged (no more than ¼ of the surface)	% w/w	≤ 2
- Peel (not more than ¼ Inch of the surface)	% w/w	≤ 2
-		
- Size 18 – 23 mm	% w/w	≥ 85
- Size < 18mm, > 15mm	% w/w	≤ 7
- Size > 23 mm, < 30mm	% w/w	≤ 8
-		
- Stems and twigs	count/ kg	0
- Foreign material	count/ kg	0

10. Label

Product contains a Sonderjansen label, unless agreed differently:
Product, Origin, Weight, Company name, Expiry date, Lotnumber, Storage conditions.