



# MARKETING SPECIFICATIONS

**Confidential Information:** This document contains confidential information of Dole Packaged Foods Company and is subject to terms and conditions of the confidentiality and/or manufacturing or co-packing agreement between Dole Company and Packer.

<b>PRODUCT NAME</b>	2 x 10 KG GREEN BANANA POWDER	<b>ITEM CODE</b>	R0003
<b>ISSUE NUMBER</b>	1	<b>ISSUE DATE</b>	June 10, 2023
<b>SUPERSEDES ISSUE</b>	None	<b>SUPERSEDES DATE</b>	None

## GENERAL INFORMATION

<b>Product Description</b>	Product made from 100% fresh unripe bananas, washed, peeled & sliced, dipped in antioxidant solution, dried, pulverized & sieved, then packed in Aluminum bags and in fiber cartons. Intended use is as an ingredient for further processing.
<b>Country of Origin</b>	Philippines
<b>List of Ingredients</b>	100% unripe banana pulp, processing aids as antioxidant (water, ascorbic acid, citric acid)
<b>Allergen Information</b>	No allergens
<b>Kosher Certification</b>	Available
<b>Halal Certification</b>	Available
<b>Market</b>	Universal

## PHYSICAL PARAMETERS

<b>Appearance</b>	Free- flowing powder
<b>Color</b>	Beige to light brown
<b>Odor</b>	Characteristic of unripe peeled banana
<b>Taste</b>	Characteristic of unripe peeled banana

## PHYSICO-CHEMICAL PARAMETERS

<b>Moisture Content</b>	Not more than 8%
<b>*Particle Size</b>	Fine (mesh size 80)
<b>*Total Dietary Fiber</b>	Not less than 5%
<b>*Total Starch</b>	Not less than 65%
<b>*Resistant Starch</b>	Not less than 35%

\*Note: These parameters are not tested for every batch and thus do not appear on the COA. However, the ranges are determined as a result of sufficient historical data, and Dole will continue to collect data to ensure consistent quality.

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## HEAVY METALS

<b>*Lead</b>	Not more than 2ppm
<b>*Arsenic</b>	Not more than 2ppm
<b>*Cadmium</b>	Not more than 1ppm
<b>*Mercury</b>	Not more than 0.05ppm

## MICROBIOLOGICAL PARAMETERS

<b>Total Plate Count</b>	Not more than 10,000 cfu/g
<b>Yeast and Mold</b>	Not more than 1,000 cfu/g
<b>E. Coli</b>	Not more than <10 cfu/g
<b>Salmonella</b>	Shall be absent/ 25g

## PACKAGING

<b>NET WEIGHT</b>	Minimum: 20 kilograms per case (10 kilograms per bag)
<b>CODING</b>	Inkjet on bags; on printed carton label
<b>PRIMARY CONTAINER</b>	Thermo-sealed Aluminum-based laminated bag
<b>SECONDARY CONTAINER</b>	Corrugated carton
<b>CONFIGURATION</b>	2 bags per case

## STORAGE AND SHIPMENT

<b>STORAGE INSTRUCTIONS</b>	Store in suitable conditions at temperatures between 10°C to 25°C, in dry places and in its original packaging. Avoid from freezing and avoid exposure from sunlight. Once bag is opened, it is recommended to transfer to a suitable container, seal airtight to prevent ingress of moisture.
<b>SHIPPING</b>	Ship in a dry container with proper handling & shipping conditions
<b>SHELF LIFE</b>	24 months at storage conditions of 10°C to 25°C 18 months at storage conditions of 26°C to 30°C 10 months at storage conditions of 31°C to 35°C

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